

Customer Approved
Date:

Part No.:
LL820R6AC-A02T4

DATA SHEET

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REVISION: V2

Designer	Checker	Approver
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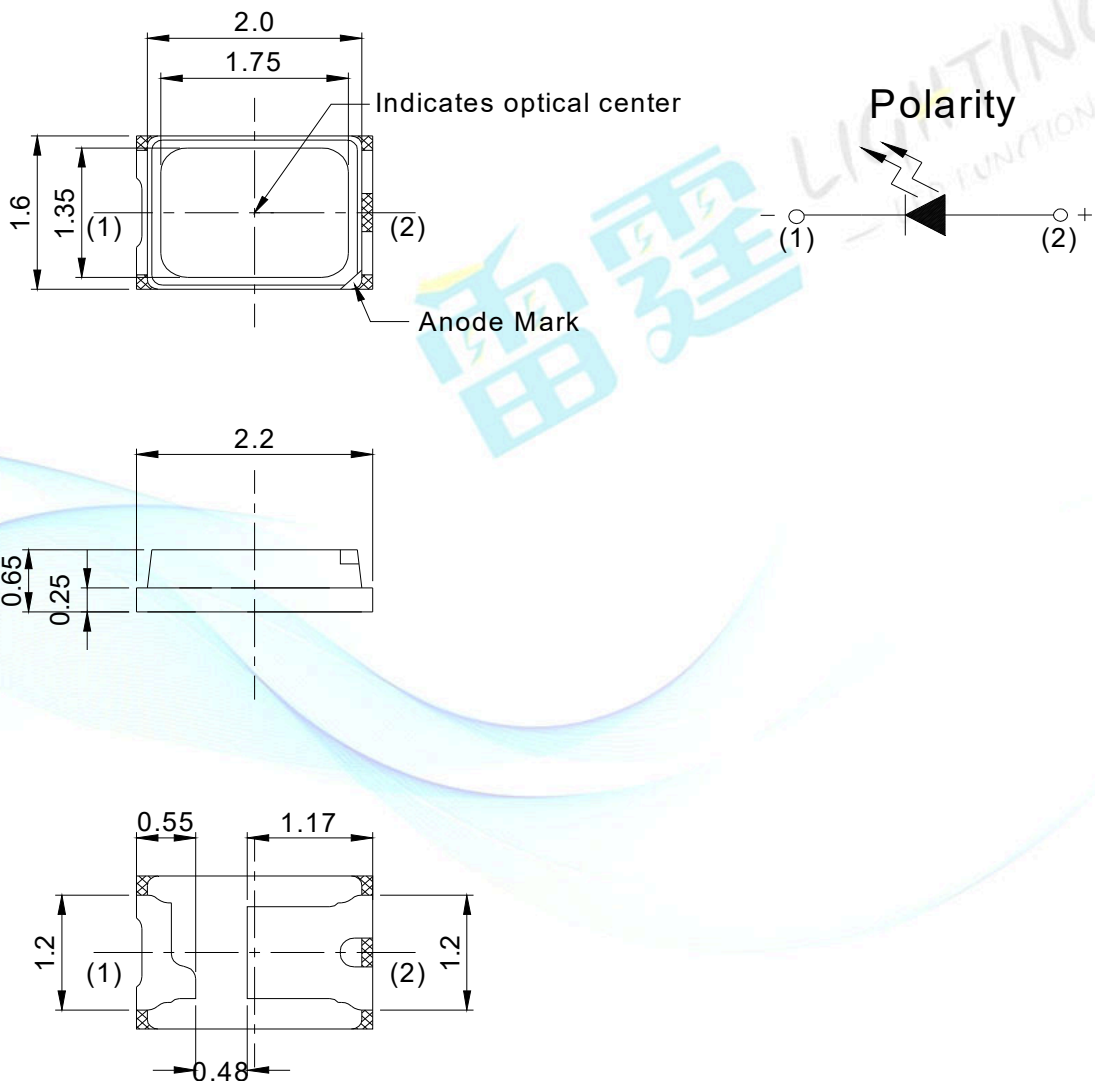
SMD Type ■ Top view 2016 Package
LL820R6AC-A02T4

Features

- 2016 package
- Top view LED
- Compatible with infrared and vapor phase reflow solder process
- Pb-free
- RoHS compliant



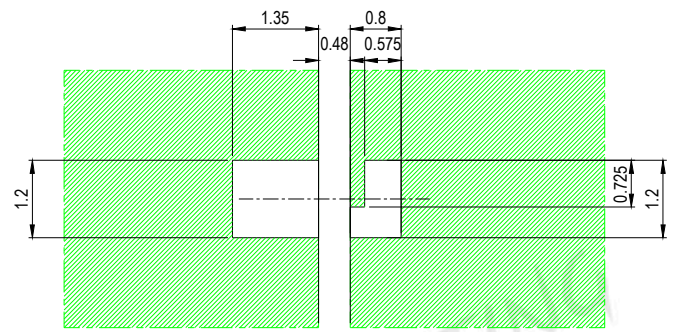
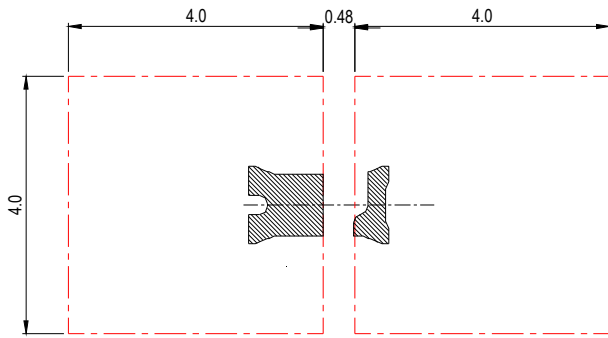
Package Dimensions



Note:
Tolerance unless mentioned is ± 0.1 mm, Unit = mm.

Recommended Solder Pad

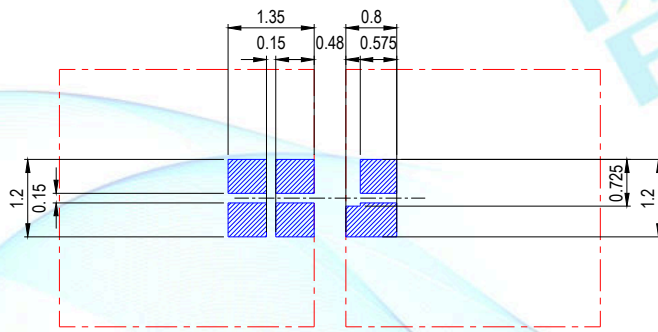
Compatible Design



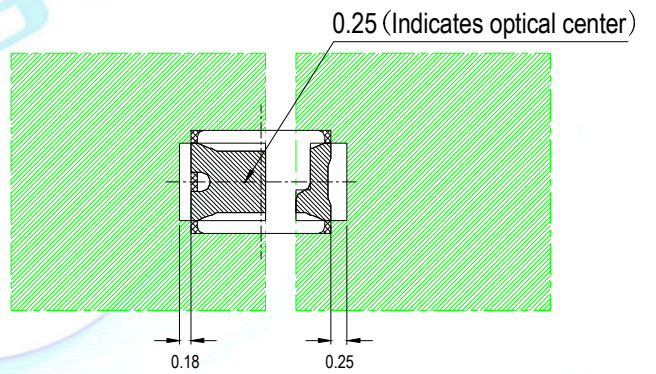
foot print
 Cu area (Min: 16 mm²)
 (Cu plating layer Min: 15 um)

solder resist

Component Location on pad



solder stencil



Note:
Tolerance unless mentioned is $\pm 0.05\text{mm}$, Unit = mm.

Applications

- General lighting
- Decorative and Entertainment Lighting
- Indicators
- Illumination
- Automotive Telecommunication
- Switch lights

Device Selection Guide

Emitted Color	Resin Color
Red	Water Clear

Absolute Maximum Ratings (T_{Soldering}=25°C)

Parameter	Symbol	Rating	Unit
Forward Current	I _F	70	mA
Peak Forward Current (T=1.3s, tp=0.3s)	I _{FP}	150	mA
Power Dissipation	P _d	170	mW
Junction Temperature	T _j	115	°C
Operating Temperature	T _{opr}	-40 ~ +85	°C
Storage Temperature	T _{stg}	-40 ~ +100	°C
Soldering Temperature	T _{sol}	Reflow Soldering : 260°C for 10 sec. Hand Soldering : 350°C for 3 sec.	
Reverse Voltage	V _R	5	V

Note:

The products are sensitive to static electricity and must be carefully taken when handling products.

Electro-Optical Characteristics (T_{Soldering}=25°C)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	I _V	715	900	1120	mcd	I _F =20mA
Dominant Wavelength	λ _D	617.5	-----	625.5	nm	I _F =20mA
Forward Voltage	V _F	1.9	2.2	2.5	V	I _F =20mA
Viewing Angle	2θ _{1/2}	-----	120	-----	deg	I _F =20mA
Reverse Current	I _R	-----	-----	1	μA	V _R =5V

Bin Code Description

Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
V1	715	900	mcd	I _F =20mA
V2	900	1120		

Bin Range of Dominant Wavelength

Bin Code	Min.	Max.	Unit	Condition
R4	617.5	621.5	nm	I _F =20mA
R5	621.5	625.5		

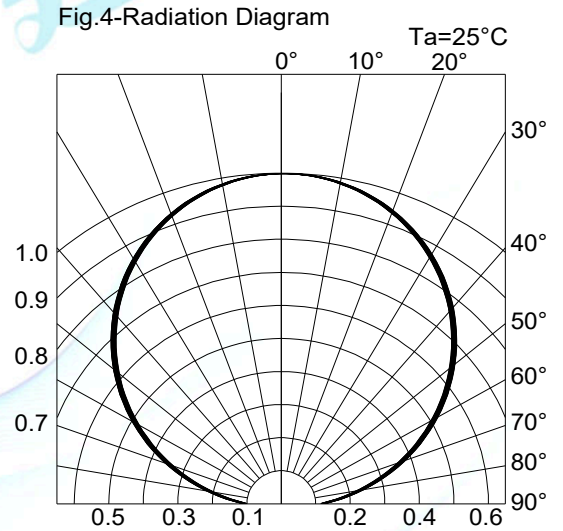
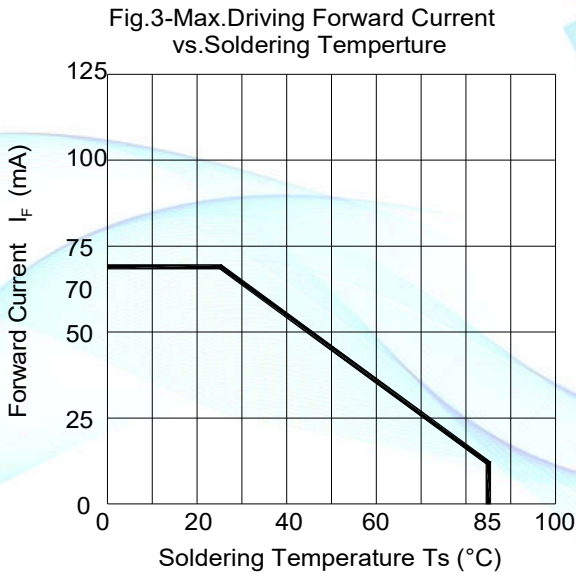
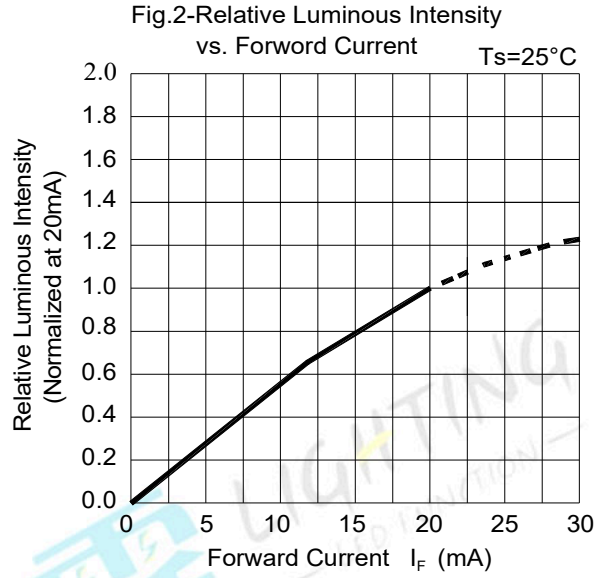
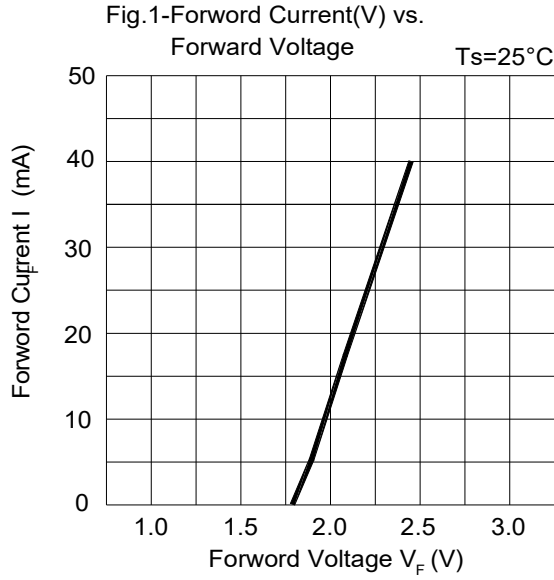
Bin Range of Forward Voltage

Bin Code	Min.	Max.	Unit	Condition
V5	1.9	2.1	V	I _F =20mA
V6	2.1	2.3		
V7	2.3	2.5		

Notes:

- 1.Tolerance of Luminous Intensity ±10%.
- 2.Tolerance of Dominant Wavelength : ±1nm.
- 3.Tolerance of Forward Voltage : ±0.1V.

Typical Electro-Optical Characteristics Curves



Typical Electro-Optical Characteristics Curves

Fig.5-Forward Voltage Shift vs. Junction Temperature

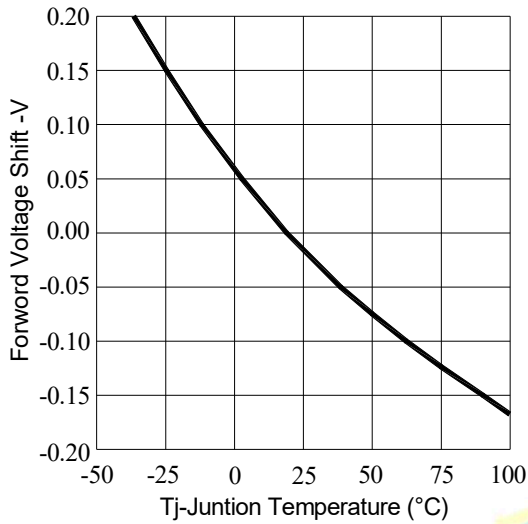
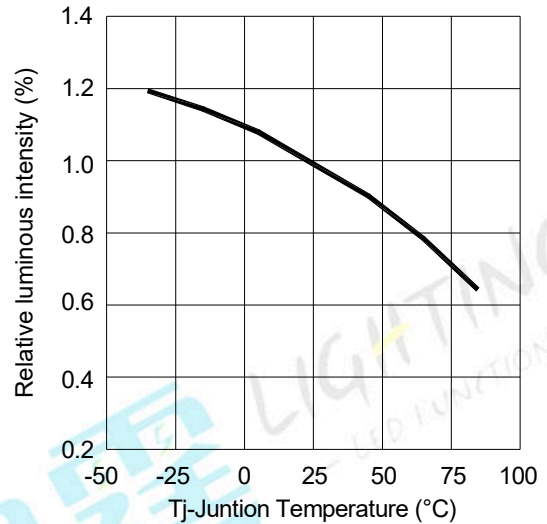
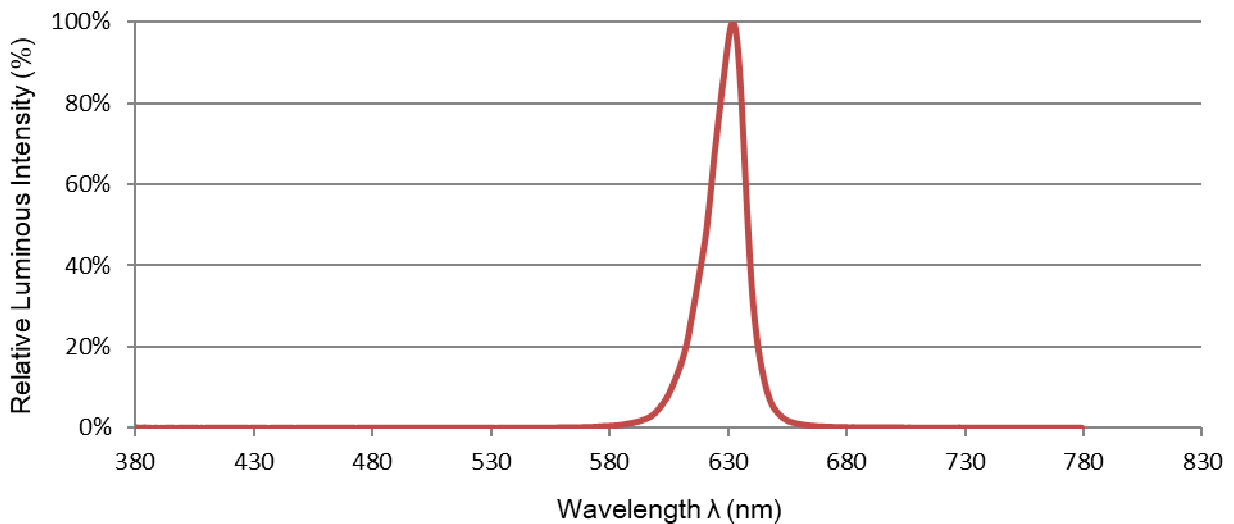


Fig.6-Relative Luminous Intensity vs. Junction Temperature



Spectrum Distribution



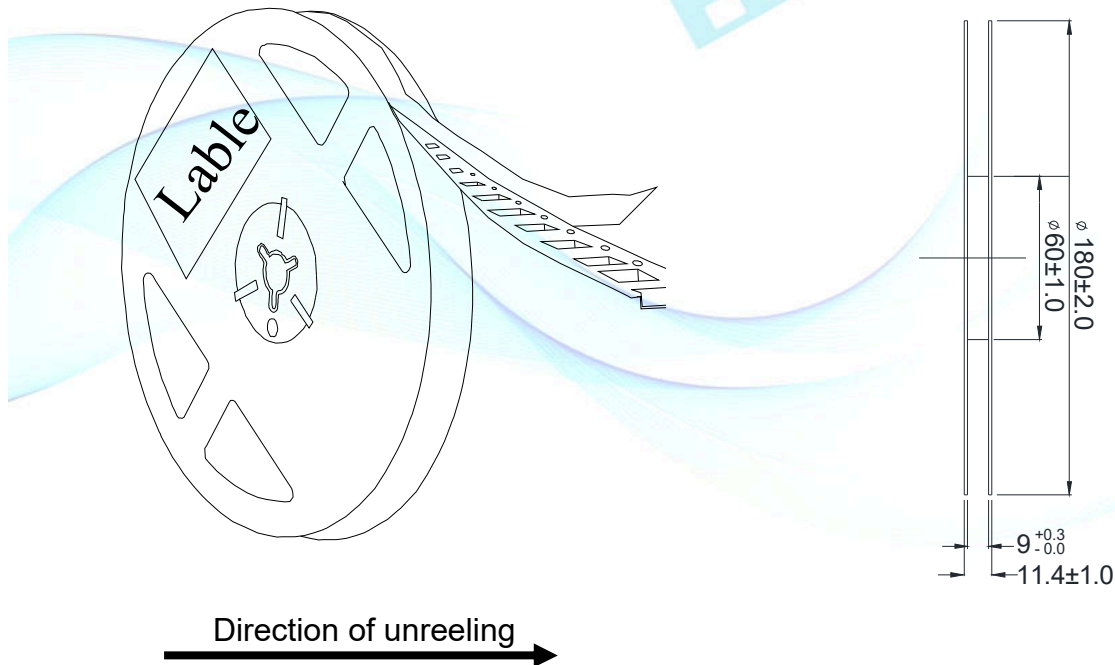
Moisture Resistant Packing Materials

Label Explanation



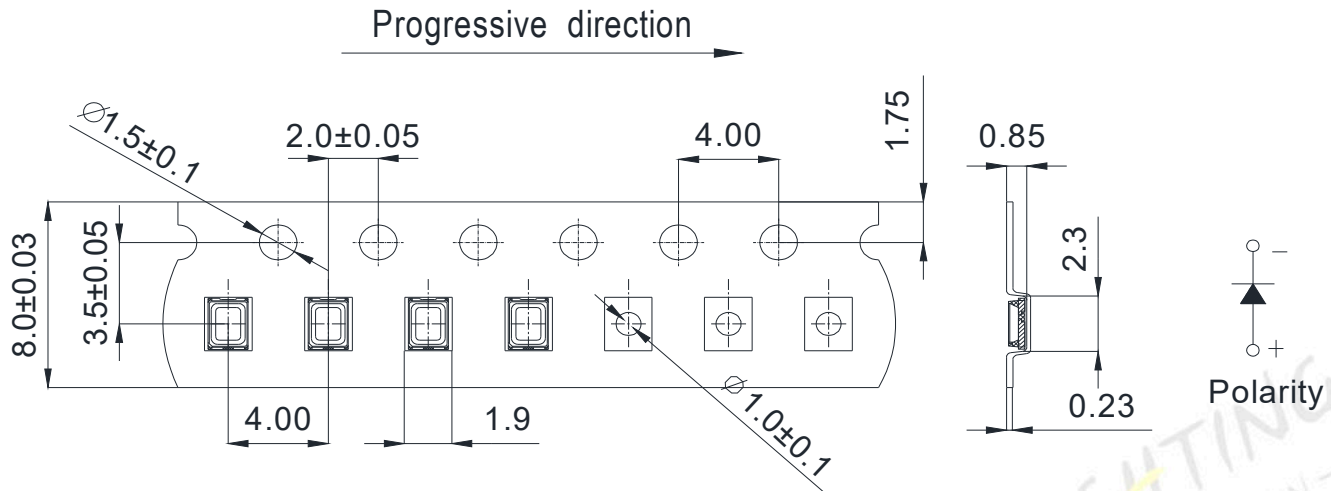
- * QR code:
Contains all of the following information
- * P/N: Product Number
- * TYPE :Part NO.
- * IV: Luminous Intensity Rank
- * HUE: Chromaticity Coordinates Rank
- * VF: Forward Voltage Rank
- * QTY: Packing Quantity
- * LOT NO.: Lot Number

Taping method: Loaded Quantity 4,000 pcs Per Reel



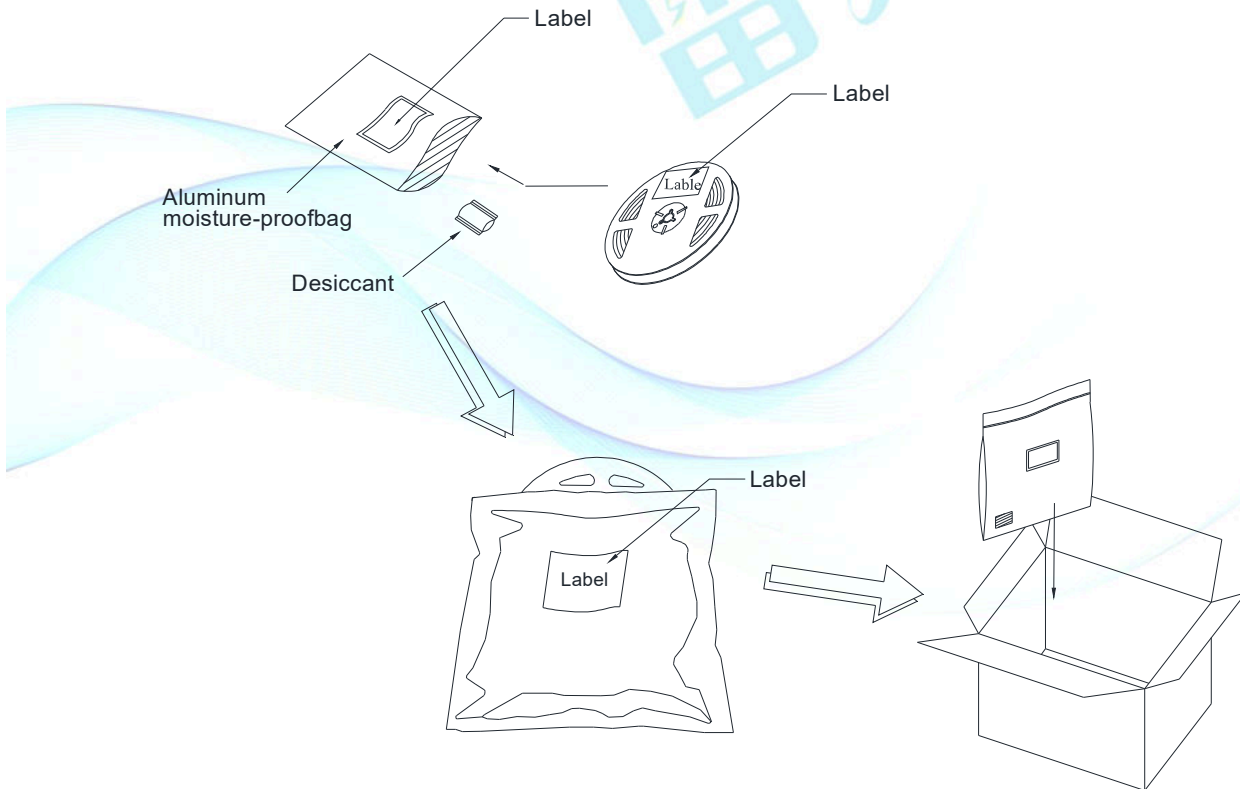
- Notes:
1. Tolerance unless mentioned is ± 0.1 mm, Unit = mm.
 2. Minimum packing amount is 1000 pcs per reel.

Carrier Tape Dimensions:



Note:
Tolerance unless mentioned is ± 0.1 mm, Unit = mm.

Moisture Resistant Packing Process



Moisture/Reflow sensitivity classification
IPC / JEDEC J-STD-020C: Level 3

Reliability Test Items and Conditions

The reliability of products shall be satisfied with items listed below.

Confidence level : 90%

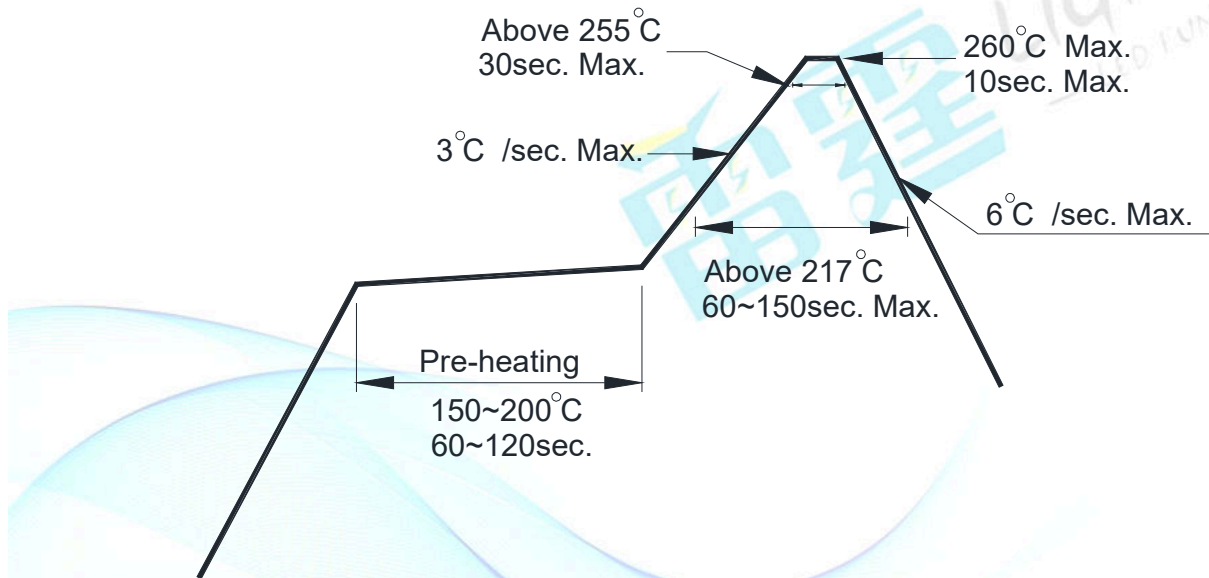
LTPD : 10%

No.	Items	Test Condition	Test Hours/Cycles	Sample Size	Ac/Re
1	Reflow Soldering	Temp.: 260°C/10sec.	6 Min.	22 PCS.	0/1
2	Thermal Shock	H : +100°C/5min § 10 sec L : -10°C/5min	300 Cycles	22 PCS.	0/1
3	Temperature Cycle	H : +100°C/15min § 5 min L : -40°C/15min	300 Cycles	22 PCS.	0/1
4	High Temperature/Humidity Storage	Ta=85°C,85%RH	1000 Hrs.	22 PCS.	0/1
5	Low Temperature Storage	Ta=-40°C	1000 Hrs.	22 PCS.	0/1
6	High Temperature Storage	Ta=100°C	1000 Hrs.	22 PCS.	0/1
7	DC Operation Life	Ta=25°C, I _F = 20 mA	1000 Hrs.	22 PCS.	0/1



Precautions for Use

1. Over-current-proof
Customer must apply resistors for protection; otherwise slight voltage shift will cause big current change (Burn out will happen).
2. Storage
 - 2.1 Do not open moisture proof bag before the products are ready to use.
 - 2.2 Before opening the package: The LEDs should be kept at 30°C or less and 90%RH or less.
 - 2.3 After opening the package: The LED's floor life is 168H under 30°C or less and 60%RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
 - 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.
Baking treatment: 60±5°C for 24 hours.
3. Soldering Condition
 - 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.
4. Soldering Iron
Each terminal is to go to the tip of soldering iron temperature less than 350°C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.
5. Repairing
Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing